

VOLVO



Competition Service

1955 190th STREET
TORRANCE, CA 90509

(213) 770-1550

DISTRIBUTION

DATE

Price List

September
1973

Part No.	Description	Retail	Dealer Net	Dis- count	Notes
10591*	Nut				B-18, B-20 Tuning Kit
16218*	Angle Coupling Oil Pressure Sender				Instrument Panel
71816*	Vacuum Plunger Spring				B-18 Tuning Kit
181330*	Needle Bearing				Needle Bearing Trans. Conversion
181331*	Needle Bearing				
191701*	Nut, Oil Cooler				B-20 Tuning Kit
237248*	Metering Needle				B-18 Tuning Kit
237435	Carburetor	104.76	83.81	A	Solex 45 DDH
238624*	Spark Plug				Bosch W240 T1
240571*	Spark Plug				Bosch W280 T13S
241086*	Ignition Coil				B-18, B-20 Tuning Kit
241612*	Resister				B-18, B-20 Tuning Kit
254670	Close Ratio Trans.	686.19	548.95	A	w/Remote Control
272530*	Front Brake Pad Kit				140, 164 ATE
272531*	Rear Brake Pad Kit				140, 164 ATE
272534*	Front Brake Pad Kit				140, 164 Girling
272535*	Rear Brake Pad Kit				140, 164 Girling
275894*	Front Brake Pad Kit (Special)				140, 164 Girling and 130 Ch 312500-
275895*	Rear Brake Pad Kit (Special)				140, 164 Girling
277751*	Halogen Bulb, 55 W				

* Standard part - obtained through your local distributor

Part No.	Description	Retail	Dealer Net	Dis- count	Notes
380217*	1st Speed Gear				Needle Bearing Trans. Conversion
380218*	2nd Speed Gear				Needle Bearing Trans. Conversion
380305*	Speedo Drive Gear, Sm.				x 254670/4:88:1 Axle Conversion
380382	Input Shaft, M-40	136.19	108.95	A	Close Ratio Trans. Conversion-70
380422	Gear Cluster M-40	144.05	115.24	A	Close Ratio Trans. Conversion-70
380423	3rd Speed Gear M-40	45.00	31.47	C	Close Ratio Trans. Conversion-70
380569*	Throw-out Bearing				Stage II, to be used w/ 418930
380789	Speedo, Output Shaft Gear, Large	23.14	15.04	D	x 254670 4:88:1 Axle Conversion
380824	Gear Cluster	154.52	123.62	A	Close Ratio Trans. Conversion-70
384479*	Limited Slip Differential M-30				130
384498*	Limited Slip Differential M-30				140, 67-69
384727*	Limited Slip Differential M-30				140, 70-
403315*	Valve Lock				B-18 Tuning Kit
403390*	Exhaust Valve Guide				B-18 Tuning Kit
403500*	Valve Spring Washer				B-18 Tuning Kit
405357*	Valve Spring Ring				B-18 Tuning Kit
418260*	Special Oil Pan				
418264*	Belt Pulley Hub				B-18, B-20 Tuning Kit
418423*	Valve Lifter				B-20 Tuning Kit (Replaces 552844)
418433	Oil Cooler	83.28	66.63	A	B-20 Tuning Kit
418445*	Water Pipe Gasket				B-20 Tuning Kit

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418601*	Nipple				B-20 Tuning Kit
418651*	Water Pipe				B-20 Tuning Kit
418668*	Seal, Timing Gear Cover				B-18, B-20 Tuning Kit
418693*	Timing Gear Cover w/Seal				B-18, B-20 Tuning Kit
418737*	Valve Spring				B-18, B-20 Tuning Kit
418871*	Clutch Disc				B-20 Tuning Kit Stage II
418930	Clutch Pressure Plate	47.10	32.97	C	B-20 Tuning Kit Stage II
419258*	Camshaft D				B-18 Tuning Kit
419315*	Intake Valve				B-18 Tuning Kit
419316	Exhaust Valve	11.41	7.42	D	B-18 Tuning Kit
419378	Intake Valve Guide	5.79	3.76	D	B-18 Tuning Kit
419381	Exhaust Manifold	72.00	50.40	C	B-18, B-20 Tuning Kit
419392	Flywheel Complete	99.00	69.30	C	B-18, B-20 Tuning Kit
419393	Headgasket	9.32	6.06	D	B-18 Tuning Kit
419395	Oil Pump Cover	7.71	5.01	D	B-18 Tuning Kit
419643*	Valve Spring Ring				B-20 Tuning Kit
419644*	Valve Spring Washer				B-20 Tuning Kit
419652*	Intake Valve Guide				B-20 Tuning Kit
419653*	Exhaust Valve Guide				B-20 Tuning Kit
419658	Headgasket	9.64	6.27	D	B-18 Tuning Kit .040 Overbore
419702*	Valve Seal				B-20 Tuning Kit
419735*	Exhaust Valve				B-20 Tuning Kit
419763*	Headgasket				B-20 Tuning Kit 0.8mm
419764*	Exhaust Manifold Gasket				B-20 Tuning Kit

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
419766*	Intake Valve				B-20 Tuning Kit
419882	Stage I Cylinder Head	222.62	178.10	A	B-20 Tuning Kit
419883	Intake Manifold Front	32.14	20.89	D	B-20 Tuning Kit
419884	Intake Manifold Rear	32.14	20.89	D	B-20 Tuning Kit
419906	Air Cleaner Gasket	.39	.25	D	B-20 Tuning Kit
422635	Intake Manifold Plug	.22	.14	D	B-20 Tuning Kit
460033*	Engine Support				1800
460039	Throttle Control Bracket	4.05	2.63	D	B-20 Tuning Kit x 552611
460047	Air Cleaner Retainer	4.63	3.01	D	B-20 Tuning Kit
460464*	Water Inlet Pipe				B-20 Tuning Kit
460509	Camshaft F	102.14	81.71	A	B-20 Tuning Kit Stage I
460783*	Reinforced Crankshaft Pully				B-20
460814	Camshaft R	123.10	98.48	A	B-20 Tuning Kit Stage II Replaces 460911
460911	Camshaft				Replaced by 460814
500984	Gear Set 4:88:1	161.85	129.48	A	M27
525060	Front Progressive Spring	29.57	19.22	D	130
525061	Rear Progressive Spring	27.00	17.55	D	130
525880	Gear Set 4:88:1	165.00	132.00	A	M30
538445	Limited Slip Rear Complete	366.67	293.34	A	M30 67-69 4:88:1
552026	Bosch 180 Knick Light	36.00	25.20	C	
552030	Halogen Bulb 100 W	18.00	11.70	D	
552031	Adjusting Stay for 552026	4.82	3.14	D	
552101	Front Shock Absorber	45.00	31.50	C	130
552102	Rear Shock Absorber	51.00	35.70	C	130

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
552105	Front Progressive Spring	33.00	23.10	C	140
552106	Front Progressive Spring Harder	36.00	25.20	C	140
552111	Front Skid Plate Aluminum	298.57	238.80	A	130 39.65 lbs.
552112	Rear Skid Palte Aluminum	120.48	96.38	A	130 24.23 lbs.
552113	Front Skid Plate Aluminum	150.00	120.00	A	140 67-70 44.06 lbs.
552114	Rear Skid Plate Aluminum	144.05	115.24	A	140 17.62 lbs.
552116	Front Skid Plate Aluminum	150.00	120.00	A	140 70- 44.06 lbs.
552120	Safari Suspension Kit				No longer available
552121	x Side Member, Front, Left	54.00	37.80	C	x
552122	x Side Member, Front, Right	54.00	37.80	C	x
552123	x Side Member, Rear, Left	45.00	31.50	C	x
552124	x Side Member Rear, Right	45.00	31.50	C	x 552120
552125	x Inner Wheel Housing Rear, Left	48.00	33.60	C	x 552120
552126	x Inner Wheel Housing Rear, Right	48.00	33.60	C	x 552120
552127	x Reinforcement Plate Anchor	7.07	4.60	D	x Upper Rear Shock Mount
552130	Front Axle Cross Member	209.52	167.62	A	140, 164
552131	Lower Wishbone, Left	57.07	42.81	B	140, 164
552132	Lower Wishbone, Right	57.07	42.81	B	140, 164
552135	Front Progressive Spring	42.00	29.40	c	164
552136	Rear Progressive Spring	34.20	23.94	C	x 552137 140, 164
552137	Rear Spring Package	46.20	32.34	C	140, 164 (01 st each side)
x - Contained in Kit #					

Part No.	Description	Retail	Dealer Net	Dis-count	Notes
552138	Rear Support Arm	51.00	35.70	C	140, 164 67-70
552139	Rear Support Arm	51.00	35.70	C	140, 164 70-
552140	Harder Rubber Bushing Support Arm	25.71	16.71	D	
552141	Lower Shock Absorber Bolt	19.28	12.54	D	
552142	Reinforcement Plate for Support Arm Journalling	7.71	5.01	D	
552151	Lower Washer	5.01	3.26	D	x 552137
552152	Upper Washer	1.92	1.25	D	x 552137
552156	Rear Engine Cross Member	28.93	18.81	D	
552158	Intermediate Bearing Suspension	16.07	10.45	D	Fits transmission
552170	Front Sway Bar 18mm	30.60	21.42	C	140 67-70
552171	Front Sway Bar 18mm	30.60	21.42	C	140 70-
552172	Front Sway Bar 20mm	57.60	40.32	C	140 70-
552173	Rubber Bushing	4.63	3.01	D	Req'd w/ 552172
552180	Safari Suspension Kit	251.43	201.14	A	140 70-
552181	x Side Member Rear, Left	48.60	34.02	C	
552182	x Side Member Rear, Right	48.60	34.02	C	
552183	x Inner Wheel Housing Rear, Left	52.20	36.54	C	
552184	x Inner Wheel Housing Rear, Right	52.20	36.54	C	
552191	Front Shock Absorber	27.00	17.55	D	de Carbon 140, 164
552192	Rear Shock Absorber	28.93	18.81	D	de Carbon 140, 164
552208	x Exhaust Clamp w/ Bolt	2.09	1.36	D	x 552211
552211	Rallye Exhaust System Complete	51.00	35.70	C	
552212	x Pipe Over Rear Axle	33.00	23.10	C	
552213	x Tail Pipe	9.64	6.27	D	

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
552214	x Bracket w/ Clamp	6.43	4.18	D	
552221	Tank Spacer Frame	48.00	33.60	C	
552301	Dished Drivers Seat	83.81	67.05	A	
552303	x Seat Base	64.34	48.26	B	
552304	Spare Tire Retainer	33.00	23.10	C	
552305	RECARO Drivers Seat	193.80	155.04	A	140 Only
552501	Front Brake Pad Kit	28.93	18.81	D	130 - Ch 312499
552551	T-Union for Crankcase Vent.	3.86	2.51	D	B-20 Tuning Kit
552601	Carb. Gasket/Packing Kit Complete	10.93	7.11	D	Solex (02)
552602	Carb. Reconditioning Kit	65.46	49.10	B	Solex (02)
552604	Jet-Idle Nozzle 57.5	1.60	1.04	D	
552605	Jet-Idle Nozzle 60.0	1.60	1.04	D	
552606	Jet-Idle Nozzle 62.5	1.60	1.04	D	
552607	Jet-Idle Nozzle 65.0	1.60	1.04	D	
552610	Carburetor Kit Complete	466.19	372.95	A	140 B-20
552611	Control Kit / Linkage for Carb.	21.21	13.79	D	Solex Dual -72
552620	Air Cleaner Element	22.50	14.63	D	
552621	Air Cleaner Nut	2.73	1.78	D	
552622	Air Cleaner Washer	1.12	.73	D	
552703	Instrument Panel	130.95	104.76	A	140 67-70
552704	Instrument Panel	144.04	115.24	A	164 67-70
552705	x Tachometer	61.55	46.16	B	140
552706	x Tachometer	61.55	46.16	B	164

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
552708	x Temp. Guage	23.14	15.04	D	
552709	x Fuel Guage	23.14	15.04	D	
552711	x Rheostat	11.57	7.52	D	(Panel Lighting)
552712	x Tank Level Unit	19.28	12.54	D	
552713	x Temp. Guage Sender	7.71	5.02	D	
552714	x Oil Pressure Guage & Warning Light Sending Unit	23.14	15.05	D	
552715	x Speedometer	39.00	27.30	C	
552716	x Tank Level Unit	19.28	12.54	D	71 - 72
552717	x Oil Pressure Guage	21.21	13.79	D	
552718	x Speedometer	58.80	41.16	D	4:88:1 R/A Ratio
552723	Instrument Panel	130.95	104.76	A	140 71 - 72
552724	Instrument Panel	144.04	115.24	A	164 71 - 72
552725	x Warning Light - Parking, Brakes	3.21	2.09	D	67 - 72
552726	x High Beam Light	3.21	2.09	D	67 - 72
552727	x Alternator Light	3.21	2.09	D	67 - 72
552728	x Oil Pressure Warning Light	3.21	2.09	D	67 - 72
552729	x Turn Indicator Light	3.21	2.09	D	67 - 72
552730	x Over-Drive Indicator Light	3.21	2.09	D	67 - 72
552732	Instrument Panel	146.66	117.33	A	140 67 -70 4:88:1 R/A Ratio
552734	Instrument Panel	146.66	117.33	A	140 71 - 72 4:88:1 R/A Ratio
552840	Aluminum Flywheel	275.00	220.00	A	7.71 lbs.
552841	Lightened Valve Lifter	11.57	7.53	D	B-20 Tuning Kit Stage II
552842	Cylinder Head	561.00	448.80	A	B-20 Tuning Kit Stage II

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
552844	Valve Lifter				Replaced by 418423
552845	Chrome Rocker Arm Cover	32.14	20.90	D	B-20
552861	B-20 Tuning Kit, Stage I	817.14	653.72	A	
552863	B-20 Tuning Kit, Stage II	1,204.76	963.81	A	
552871	B-20 Stage I Engine Complete	1,833.33	1,466.67	A	
552872	B-20 Stage II Engine Complete	2,095.23	1,676.19	A	
552901	Plastic Fender, Front Left	54.00	37.80	C	140
552902	Plastic Fender, Front Right	54.00	37.80	C	140
552903	Plastic Hood	112.61	90.09	A	140 See 552906
552904	Plastic Trunk Lid	112.61	90.09	A	140
552905	Plexiglass Rear Window	58.80	41.16	C	140
552906	Hood Springs	5.78	3.76	D	140 Must be ordered w/ 552903
659866	Front Sway Bar 24mm	30.85	20.06	D	130
659869	Rubber Bushing for 659866	1.92	1.25	D	
660108*	Damper Band				x 552137
668558*	Front Lever, Carb. Linkage				x 552611
668559*	Rear Lever, Carb. Linkage				x 552611
671840*	Lower Radiator Hose				B-20 Tuning Kit
673336*	Pressure Cap Expansion Tank				B-20 Tuning Kit
676558*	Expansion Tank				B-20 Tuning Kit
679655*	Supp. Rubber Bumper, Rear Spring				140 67 - 70

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
684026	Air Cleaner Assembly Complete	50.40	35.28	C	Solex 45 DDH
684873*	Supp. Rubber Bumper, Rear Spring				71 - 140
684899	Upper Throttle Control Shaft	4.66	3.03	D	x 552611
686057	Intermediary Shaft	4.24	2.76	D	x 552611
819769	Carb. Base Flange Gasket	.38	.25	D	Solex 45 DDH
824643	Carb. Rubber Base Flange	13.50	8.78	D	Solex 45 DDH
824708	Velocity Stacks	4.66	3.03	D	Solex 45 DDH
824855	Head Gasket 1.2mm	15.10	9.82	D	B-20 Tuning Kit Stage II
825856	Fuel Hose	26.67	17.34	D	
825857	Fuel Hose Banjo Screw	2.31	1.51	D	
825858	Fuel Hose Strainer	.96	.63	D	
831092	Fuel Pump	24.42	15.88	D	B-20 Tuning Kit
875375	Steel Timing Gear Set	45.06	31.55	C	B-20
925255*	O Ring, Oil Cooler				B-20 Tuning Kit
940097*	Washer				
940100*	Screw, Water Pipe				
940162*	Bolt				x 552137
941907*	Washer				x 552611
942058*	Hard Washer, Head Bolt				B-20 Tuning Kit Stage II
942336*	Washer, Flywheel Bolt				B-20 Tuning Kit Stage II
942836*	Nut				x 552611
942837*	Ball Socket				x 552611 Throttle Linkage
943818*	Nipple, Fuel Pump				
943936*	Control Rod				x 552611
944741*	Flywheel Bolt				B-20 Tuning Kit Stage II

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
950354*	Nut				
950586*	Cylinder Stud				
951789*	Radiator Hose Clamp				
952069*	Plug, Oil Cooler				B-20 Tuning Kit
952075*	Plug, Intake Manifold				
953032*	Stud Bolt				x 552611
953461	Stud Bolt	.19	.13	D	
955512*	Screw, Water Pump				
955536*	Screw				
955780*	Nut				x 552611
955826*	Nut				Carb. Linkage
955847*	Nut				Carb. Linkage
957173*	Gasket, Banjo Screw				Fuel Line
959088*	Ball Socket				x 552611 Throttle Linkage
960142*	Washer, Air Cleaner Screw				
6000116	Main Jet	1.54	1.01	D	Solex Repair Parts
6000117	Main Jet	1.54	1.01	D	Solex Repair Parts Marine Engine
6000350	Starter Jet	.96	.63	D	Solex Repair Parts
6010134	Emulsion Tube Carrier Assembly	3.47	2.26	D	Solex Repair Parts
6010136	Carrier Assembly Emulsion Tube	3.47	2.26	D	Solex Repair Parts Marine Engine
6020029	Injector Pump Assy.	1.92	1.25	D	Solex Repair Parts
6030038	Valve, Complete	3.47	2.26	D	Solex Repair Parts
6100035	Throttle Butterfly	3.69	2.40	D	Solex Repair Parts

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6150014	Float Assembly	6.17	4.02	D	Solex Repair Parts
6200019	Needle Valve	8.48	5.52	D	Solex Repair Parts
6250104	Choke Tube	8.48	5.52	D	Solex Repair Parts
6250125	Central Diffusor	8.48	5.52	D	Solex Repair Parts Marine Engine
6250188	Central Diffusor	6.17	4.02	D	Solex Repair Parts
6410033	Pump Cover Complete	8.48	5.52	D	Solex Repair Parts
6420023	Starter Cover	3.69	2.40	D	Solex Repair Parts
6420210	Emulsion Cover Cap	2.79	1.82	D	Solex Repair Parts
6440012	Starter Cable Clamp	2.12	1.38	D	Solex Repair Parts
6440022	Diaphragm Spring Lever	.96	.63	D	Solex Repair Parts
6440026	Yoke	.77	.51	D	Solex Repair Parts
6500012	Needle Valve Washer	.22	.15	D	Solex Repair Parts
6500029	Washer	.22	.15	D	Solex Repair Parts
6500053	Sealing Ring	.57	.38	D	Solex Repair Parts
6500063	Washer	.57	.38	D	Solex Repair Parts
6500072	Gasket, Pump Body	.57	.38	D	Solex Repair Parts
6500083	Gasket, Float Chamber	1.92	1.25	D	Solex Repair Parts
6500084	Gasket, Cover Plate	.77	.51	D	Solex Repair Parts
6500096	O Ring	.57	.38	D	Solex Repair Parts
6500105	Injector Washer	.22	.15	D	Solex Repair Parts
6500107	Washer, Needle Valve Seat	.22	.15	D	Solex Repair Parts 0.5mm
6500108	Washer, Needle Valve Seat	.22	.15	D	Solex Repair Parts 0.8mm
6500109	Washer, Needle Valve Seat	.22	.15	D	Solex Repair Parts 1.0mm
6500110	Washer, Needle Valve Seat	.22	.15	D	Solex Repair Parts 1.2mm
6550005	Diaphragm Complete	5.59	3.64	D	Solex Repair Parts
6600154	Pump Intermediate Actuating Lever	1.54	1.01	D	Solex Repair Parts

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Part No.	Description	Retail	Dealer Net	Dis-count	Notes
6600186	Throttle Control Lev.	1.92	1.25	D	Solex Repair Parts
6601187	Throttle Control Lev.	1.92	1.25	D	Solex Repair Parts
6600188	Spring Lever	.96	.63	D	Solex Repair Parts
6620037	Pump Control Rod	1.92	1.25	D	Solex Repair Parts
6630083	Throttle Spindle w/Lever	10.92	7.10	D	Solex Repair Parts
6700035	Cable Fixing Screw	.38	.25	D	Solex Repair Parts
6700038	Slow Running Adjust. Screw	.57	.38	D	Solex Repair Parts
6700046	Volume Control Screw	.57	.38	D	Solex Repair Parts
6700059	Bracket Fixing Screw	.38	.25	D	Solex Repair Parts
6700067	Choke Tube Screw	.57	.38	D	Solex Repair Parts
6700077	Pump Assembly Fixing Screw	.22	.15	D	Solex Repair Parts
6700080	Float Chamber Assy. Screw (Short)	.57	.38	D	Solex Repair Parts
6700083	Air Cap Fixing Screw	.38	.25	D	Solex Repair Parts
6700116	Screw, Pump Lever	.57	.38	D	Solex Repair Parts
6700118	Pump Cover Fixing Screw	.22	.15	D	Solex Repair Parts
6700138	Central Diffusor Screw	.57	.38	D	Solex Repair Parts
6700155	Floatchamber Assy. Screw (Long)	.96	.63	D	Solex Repair Parts
6700156	Throttle Stop Screw	.57	.38	D	Solex Repair Parts
6700161	Roller Bracket w/Screw Assembly	.96	.63	D	Solex Repair Parts
6700179	Throttle Fixing Screw	.22	.15	D	Solex Repair Parts
6700180	Tulip Fixing Screw	.77	.51	D	Solex Repair Parts
6710005	Throttle Lever Nut	.55	.45	D	Solex Repair Parts
6710011	Nut	.22	.15	D	Solex Repair Parts
6710015	Nut	.22	.15	D	Solex Repair Parts

Part No.	Description	Retail	Dealer Net	Dis-count	Notes
6710019	Adjusting Nut, Pump Control Rod	.38	.25	D	Solex Repair Parts
6720002	Screw Spring	.22	.15	D	Solex Repair Parts
6720007	Starter Valve Spring	.57	.38	D	Solex Repair Parts
6720062	Pump Control Rod Spring	.57	.38	D	Solex Repair Parts
6720063	Diaphragm Center Spring	.38	.25	D	Solex Repair Parts
6720080	Throttle Spindle Return Spring	.96	.63	D	Solex Repair Parts
6730035	Circlip	.22	.15	D	Solex Repair Parts
6730038	Stop Washer	.77	.51	D	Solex Repair Parts
6730047	Control Rod Retaining Washer	.38	.25	D	Solex Repair Parts
6735011	Bushing (Teflon)	2.31	1.51	D	Solex Repair Parts
6740250	Needle Valve Seat	12.72	8.27	D	Solex Repair Parts
6740271	Grub	.38	.25	D	Solex Repair Parts
6750008	Float Toggle Spindle	.57	.38	D	Solex Repair Parts
6760003	Ball	.22	.15	D	Solex Repair Parts
6760516	Pump	.57	.38	D	Solex Repair Parts
6760517	Grub w/Sealing Ring	.57	.38	D	Solex Repair Parts

VOLVO



Competition Service

1955 190th STREET
TORRANCE, CA 90509

(213) 770-1550

DISTRIBUTION

DATE

Clothing Price List

September
1973

Description	Retail	Dealer Net	Dis-count	Notes
Rally Jacket - Blue	33.00	26.40	A	Size 6 yrs. to 16 yrs.
Rally Jacket - Blue	49.76	39.81	A	Size 46, 48, 50, 52, 54, 56
Rally Jacket - Blue	41.90	33.52	A	Size 49, 51
Summer Jacket - Blue	17.80	14.24	A	All Sizes
Sweat Shirt - Yellow	10.47	8.38	A	All Sizes
Sweat Shirt - White	10.47	8.38	A	All Sizes
T Shirt - White	4.19	2.59	A	All Sizes
T Shirt - Yellow	4.19	2.59	A	All Sizes
T Shirt - Blue	4.19	2.59	A	All Sizes

VOLVO

Competition Service

RALLY EXHAUST SYSTEM



A complete free-flow exhaust system is now available for all 120, 140 and 1975 240 models.

Features include:

- Larger two inch pipe and free-flow muffler design for reduced back-pressure
- Performance increase between 6 and 10 DIN horsepower
- A deep but pleasant tone that won't disturb neighbors
- Uses existing attachment points with mounting kit included
- A complete package that includes all pipes, mufflers, hangers, clamps and gaskets. Designed to bolt onto the standard exhaust manifold.

<u>Part Number</u>	<u>Description</u>	<u>Model</u>
552299-0	120 Rally exhaust system (does not fit 120 series wagon)	120/130 up to and including 1966
552300-6	120 Rally exhaust system (does not fit 120 series wagon)	120/130 1967 - 1968
552298-2	140 Rally exhaust system	140 1967 - 1973
552289-1	140/240 Rally exhaust system	1974 140 without EGR; 1975 240 B20 without EGR or catalytic converter

VOLVO

Competition Service

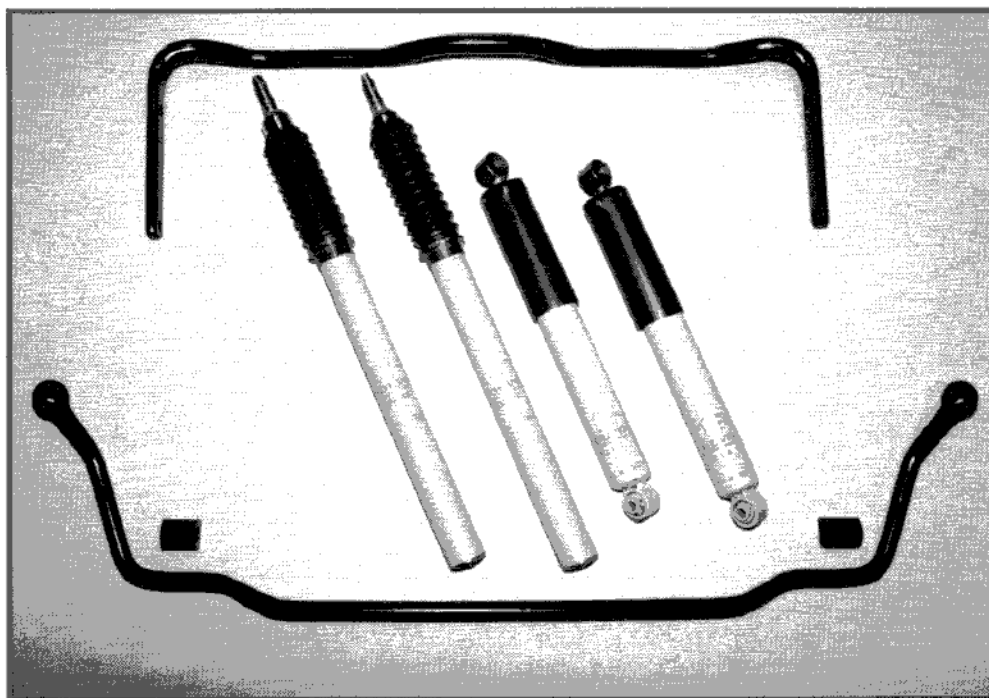
RALLY STRIPES



- Adds that sporty GT look especially when used with GT mag wheels
- Top quality material resists boiling sun, freezing snow and damaging mud and sand
- Fits all 140/160 and 240/260 models
- Available in white with thin black line or black with white thin line
- Installation instructions included

<u>Part Number</u>	<u>Description</u>
552306-3	White rally stripes
552307-1	Black rally stripes

NEW 240 HANDLING PACKAGE



Sharp bends, high speeds . . . It takes more than good tires to stay on the road.

Now from Competition Service, de Carbon gas-pressure shocks and front and rear anti-sway bars for the 240 series.

Superior gas-pressure shock absorbers that won't foam or fade. Firmer setting controls wheel movement under the most demanding conditions.

New and larger anti-sway bars improve road stability, increase resistance to cross-wind and reduce body roll during cornering.

GAS-PRESSURE SHOCK ABSORBERS for both the 240 and 260 series

Qty.	Part Number	Description	Model
2	552195-0	Front Shock	240/260
2	552196-8	Rear Shock	240/260

ANTI-SWAY BARS

Qty.	Part Number	Description	Model
1	552096-0	Front and Rear Sway Bar Kit	75-76 240
1	552097-8	21mm Front Sway Bar only	75-77 240
1	552098-6	25 mm Rear Sway Bar only	75-76 240/260

For further information concerning handling equipment for our other models, see the new section 5 of your Competition Catalog.

VOLVO

Competition Service

NEW WINTER JACKET



A new, extra heavy Winter Jacket designed exclusively for Volvo Competition Service.

Made in Sweden with 100% nylon lining and warm Dacron padding.

The jacket features two outside pockets with zip fasteners and one inside pocket.

Designed in Volvo blue and white accents with "Volvo" woven into the collar, cuffs, and waist band.

Packaged in an attractive display box to prevent soiling before purchase.

All sizes available for immediate delivery.

<u>Part No.</u>	<u>Description</u>	<u>Size</u>
552691-8	Winter Jacket	Ladies X-Small
552692-6	Winter Jacket	Ladies Small
552693-4	Winter Jacket	Mens X-Small 34-36
552694-2	Winter Jacket	Mens Small 36-38
552695-9	Winter Jacket	Mens Medium 38-40
552696-7	Winter Jacket	Mens Large 40-42
552697-5	Winter Jacket	Mens X-Large 44-46
552698-3	Winter Jacket	Mens XX-Large 46-48
552699-1	Winter Jacket	Mens King Size 50-52